



**First Cut Design and Fabrication** offers turnkey solutions for natural gas transmission and distribution companies. Every job offers custom design (if applicable), fabrication, and record turnover package built to customer specifications.



## FABRICATION SHOP

Located in Richburg, SC, First Cut's shop specializes in fabrication of meter sets, regulator stations, measurement stations, pig facilities, and mainline valve sets

### Capabilities Include:

- 2" - 24" OD Carbon Steel Pipe
- Up to 25,000 lbs inside
- In-house welding and inspection
- Radiographic Inspection
- Pneumatic and Hydrotesting
- Skid support fabrication
- Painting, galvanizing

### Welding Capabilities & Certifications:

- SMAW (Stick)
- GMAW (Mig)
- API 1104 (in house & 3rd party testing)
- ASME B31.1 & B31.3
- DOT
- AGA 7, 9, & 11

## RECORDS PACKAGE

With an emphasis on traceable & verifiable records for all natural gas facilities, First Cut provides complete records packages for all projects regardless of size.

### Packages include:

- All sizing and pressure rating calculations
- As-Built drawings
- Weld Maps
- Material Maps
- NDT Inspection Reports
- Material Test Reports
- Pressure Test Graph and Data
- Compliance Information



## PAINTING

Every unit comes painted per customer specification. First Cut specializes in Sherwin Williams, TNEMEC, Wilko, and Carboline Systems. Piping is sandblasted to SSPC- SP10 Near White Metal. Skid frames or stands come painted or Hot Dipped Galvanized.

## COMPLIANCE

First Cut strives to exceed all industry and customer standards. All employees and work activities are performed in compliance with all current DOT, State, and Federal Regulations. First Cut offers internal programs to stay up to date, but also follows customer specified compliance requirements as requested.

### In-House Compliance Standards

- 49 CFR DOT 192
- DOT Drug & Alcohol Testing
- E-verify Participant
- OSHA Health and Safety Program
- ISNetworld Grade A
- In-House OQ
- In-House API 1104 welding certification

### Customer Participation Programs

- IST OQ Program
- EnergyWorldNet OQ Program
- Veriforce CCT OQ
- Avetta
- Customer Welder Qualifications



Platinum Natural Gas Solutions

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